

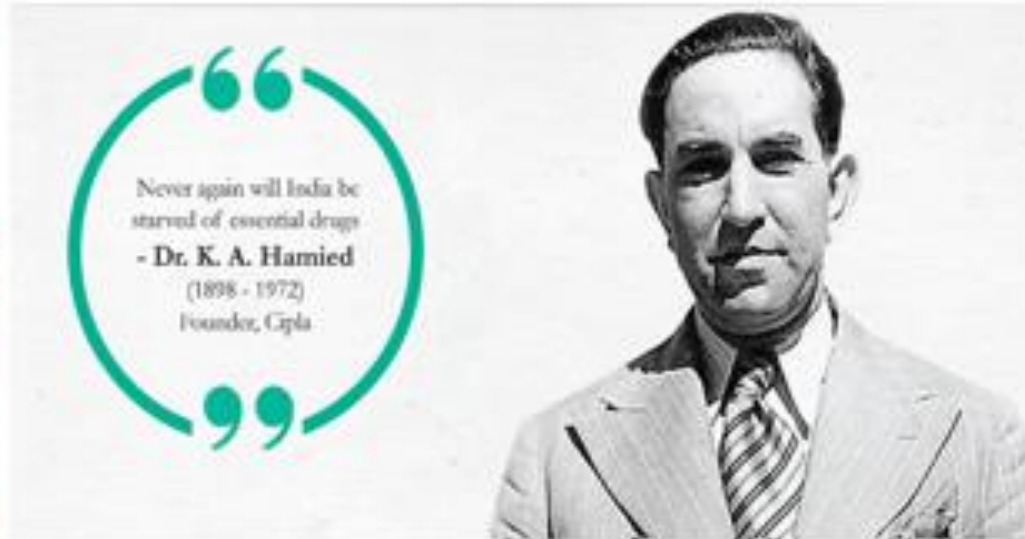


CI – Energy Excellence Award Presentation

By
Naresh Ganta, Site Head -EHS
Umesh Arbole, Head - Engineering



A purpose driven promise Caring for life since 1935



With over decades of Caring for Life, we have adopted a patient centric approach in safeguarding their interests through high quality and affordable medicines

Geographical Coverage: Goa

- Cipla Goa 1 site is situated in a Government Industrial Estate which consists of mainly pharmaceutical and electronic industries.
- The site is at approximately 25 kms from Panaji, the capital city of Goa and about 15 kms from Dabolim Airport.

» **Topography and Climate:**

Average Annual Rainfall	: 330 centimeters
Height from Mean Sea Level	: 1,022 meters
Temperature Range	: 20°C to 32°C
Relative Humidity	: 57% to 86%



» Cipla Goa –I consists of 4 manufacturing units in approximately 20 acres of land. These units are commissioned phase wise in a temporal manner and manufacture various dosage forms as listed below:



UNIT I

» 2001 - Respiratory Solutions & Suspensions (Unit Dose), Nasal Spray



Vaidehi Soman



UNIT II

» 2001 - Pressurized Metered Dose Inhalers



Unit Head: Mr. Sandip Gunjal



UNIT-III

» 2001 - Tablets, Topical Preparations

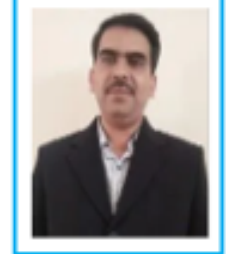


Unit Head: Mr. Gurudatta Satarkar



UNIT-IV

» 2001 - Tablets, Hard Gelatin Capsules



Unit Head: Mr. Machhindra Mohite

We Are Approved by



The facility is audited by National and various International Regulatory Authorities. Some of them are:



USFDA



MHRA, UK



CDSO, India



Rheinland-Pfalz
LANDESAMT FÜR SOZIALES,
JUGEND UND VERSORGUNG

EMA, Europe



WHO, Geneva



MCC, South Africa



MOH, Malaysia



TGA, Australia



ANVISA, Brazil



NDA, Uganda



NAFDAC, Nigeria



MOH, Egypt



PPB, Kenya

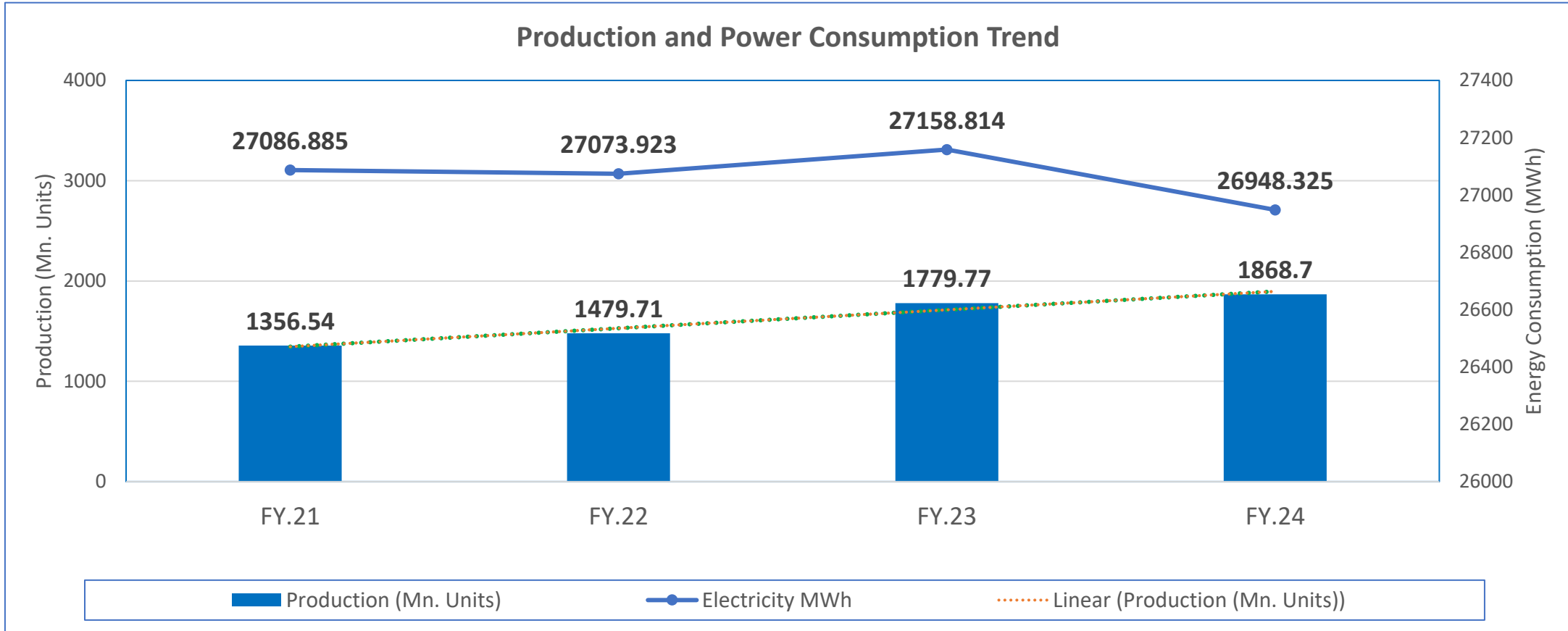


INVIMA, Colombia



NMPB, Sudan

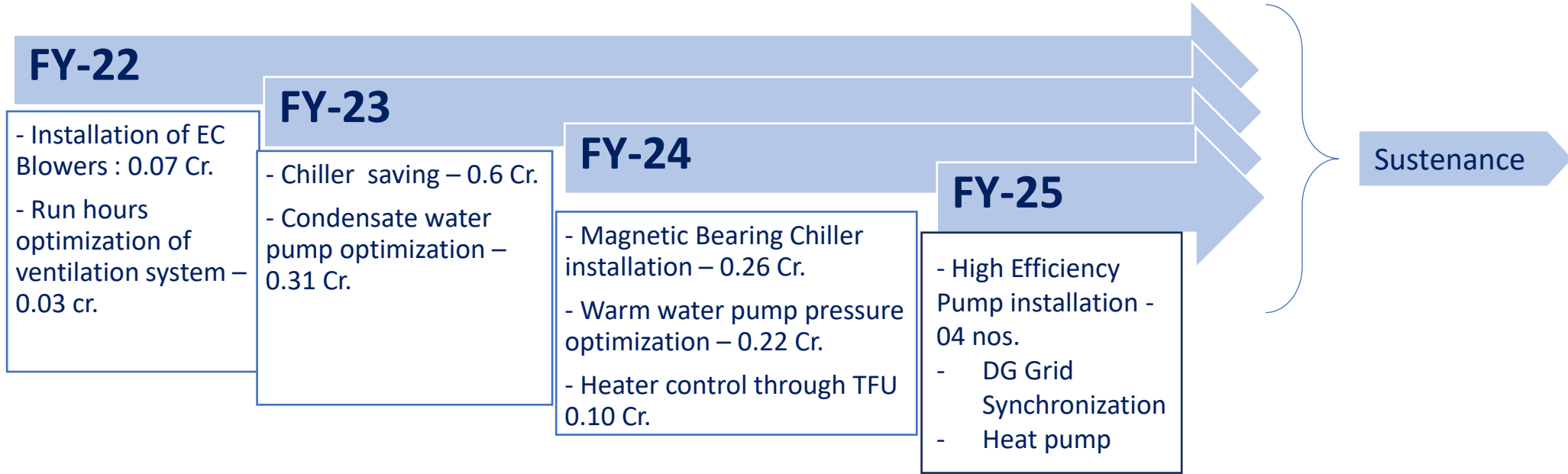
Production & Power Consumption Trend



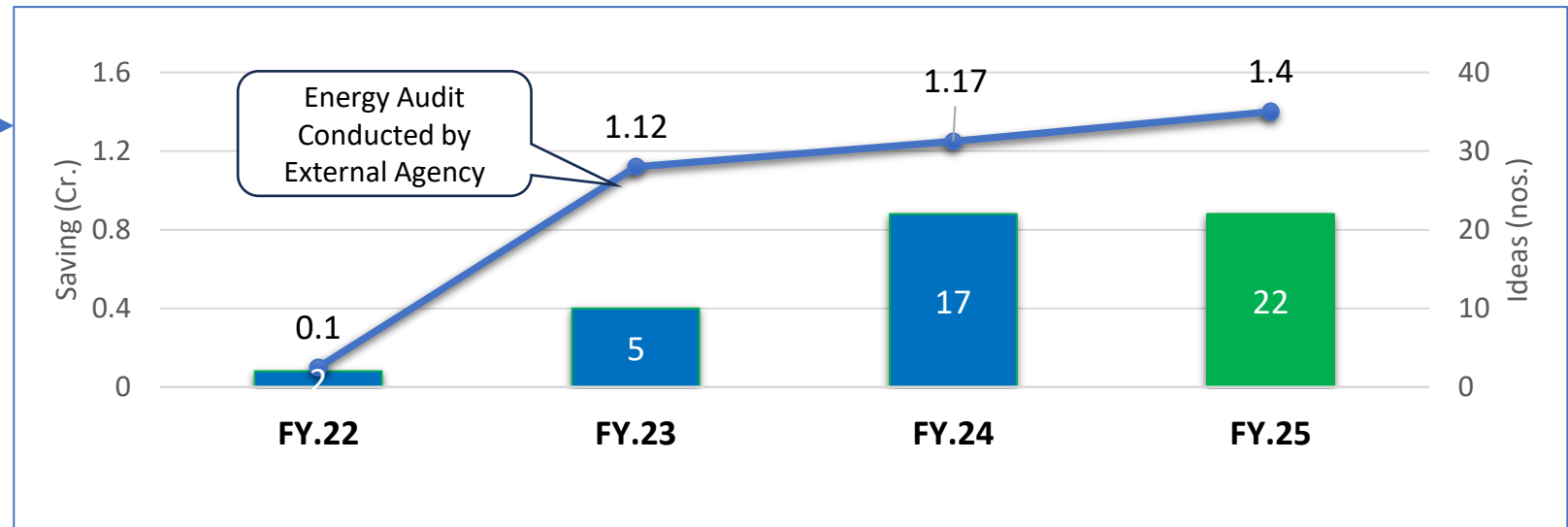
- Production is increased by 27.4% in 4 yrs.
- Power Consumption is reduced by 0.5% (138 MWh) in last 4 yrs.
- Various small scale and large-scale projects implemented in last 04 yrs. resulting In reduction of Power Consumption.

Energy Saving Initiatives

Journey of Energy Saving at Cipla Goa-I



Total Energy Savings (03 Years): **3088 MWh**



Sr. No.	Idea no.	Idea Description	Unit	Annualized Saving (Cr.)	Saving in MWH	tCO2e	Status
1	CS10002021	Installation of EC blowers in ventilation system	Unit-IV	0.07	93	75	
2	CS10001615	Running time optimization of ventilation systems	Unit-II	0.03	40	32	
			Total	0.1 Cr.	133	107	

Total Energy Saving (FY-22)

133 MWh

Total IL4 Saving (FY-22)

0.1 Cr.

Energy Saving Initiative FY-23



Sr. No.	Idea no.	Idea Description	Unit	Annualized Saving (Cr.)	Saving in MWh	tCO2e	Status
1	CS10002735	Chiller KWH saving by optimisation of flow to chiller	Utility	0.6	800	648	
2	CS10002631	Condenser water pump operation optimization	Utility	0.31	413	335	
3	CS10002942	Replacement of 150watt with 55watt Mercury lamp and 36watt with 18watt LED	Unit-IV	0.01	13	11	
4	CS10002943	Installation of an astronomical switch for street lighting	Utility	0.04	53	43	
5	CS10002735	Raise the chilled water set temperature by 1°C based on seasonal condition	Utility	0.098	131	106	
Total				1.05 Cr.	1411	1143	

Total Energy Saving (FY-23)

1411 MWh

Total IL4 Saving (FY-23)

1.05 Cr.

Completed

Under Progress

At Risk

Pending

Sr. No.	Idea no.	Idea Description	Unit	Annualized Saving (Cr.)	Saving in MWH	tCO2e	Status
1	CS10003652	High efficient Magnetic Chiller installation	Utility	0.26	347	281	
2	CS10004120	3 way to 2 way valve installation - Savings in hot water pumps	Utility	0.22	293	238	
3	CS10004174	Heater control in dehumidifier through thyristor firing units	Unit-II	0.108	144	117	
4	CS10004119	Decluttering of local Chiller by installing PHE for process cooling	Unit-I	0.08	107	86	
5	CS10003640	EC blowers installation in AHU	Unit-II	0.05	67	54	
6	CS10003791	Optimization frequency of secondary pump through header pressure feedback in chilled water system	Utility	0.032	43	35	
7	CS10004097	kWh Savings by Cooling water set pressure optimization of Unit 1 and 3	Utility	0.015	20	16	
8	CS10003644	kWh Saving by Energy efficient ETP Garden Pump	Utility	0.01	13	11	
9	CS10003620	Decluttering of Exhaust Blower Motors	Unit-II	0.01	13	11	
10	CS10002231	Process area room parameters optimization – Energy saving in Dehumidifier	Unit-II	0.01	13	11	
			Total	0.79 Cr.	1060	860	

Continued...

Energy Saving Initiative FY-24

Sr. No.	Idea no.	Idea Description	Unit	Annualized Saving (Cr.)	Saving in MWH	tCO2e	Status
11	CS10004232	AHU decluttered & two or more are clubbed	Unit-IV	0.11	122	98	
12	CS10004153	Thyristor Installation for heater control	Unit-IV	0.095	127	103	
13	CS10003659	Energy efficient fans in cooling tower (FRP to E GRP)	Utility	0.064	85	69	
14	CS10003656	Warm water pump run optimization	Utility	0.048	64	52	
15	CS10003657	EC Blowers in air handling unit	Unit-III	0.035	47	38	
16	CS10004048	Dehumidifier heater control with Thyristors	Unit-III	0.015	20	16	
17	CS10004092	Plug fan to EC Blower in ventilation system	Unit-III	0.014	19	15	
			Sub Total	0.38 Cr.	484	391	

Total Energy Saving (FY-24) 1544 MWh

Total tCO2e Saving (FY-24) 1251

Total IL4 Saving (FY-24) 1.17 Cr.

Major energy saving project

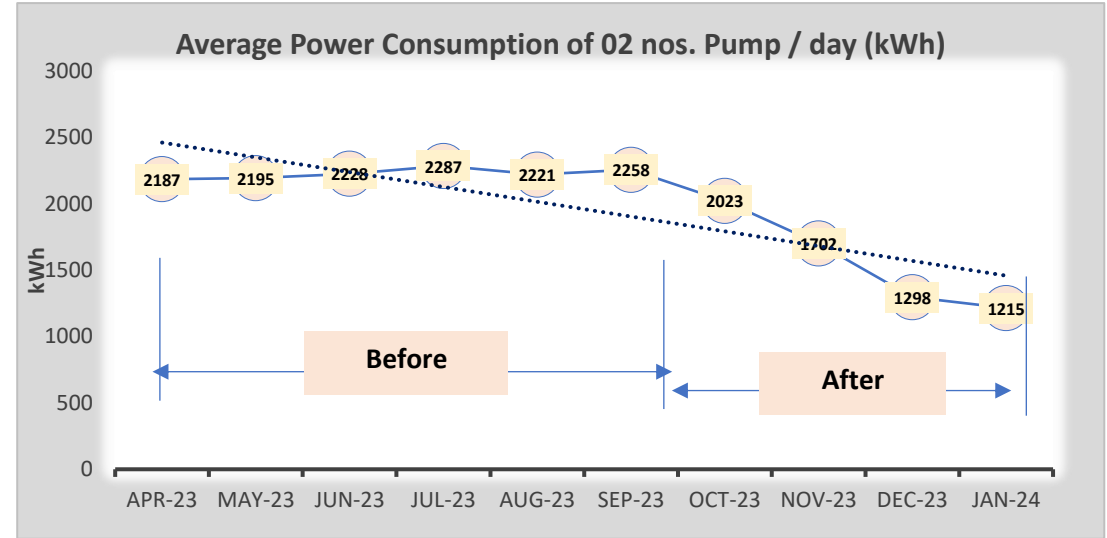
Installation of 500 & 1000 TR Magnetic Bearing Chiller



Specification	Obsolete Chiller	Newly Installed Chiller
Capacity (TR)	500 (3 nos.)	500 + 1000
Type	Centrifugal	Centrifugal, Magnetic Bearing
Specific Power Consumption (kW/TR)	0.65	0.52
Power Consumption (MWh/Year)	5940	4770

2 chiller, 8000 hr/annum, 75% loading
Power Saving : 1170 MWh/Annum
Aprox. Cost Saving : Rs. 0.87 Cr/Annum

Delivery Pressure Optimization in Warm Water Pumps – 03 nos.



Before

Motor rating :30 kW
 Op. hour : 24 hr /day, 2 pump
 Avg. monthly consumption : 68 MWh

After

Avg. monthly consumption : 35 MWh
 Average Power Saving / Year : **317.88 MWh**

Cost : 0.22 Cr./Annum

Continued...

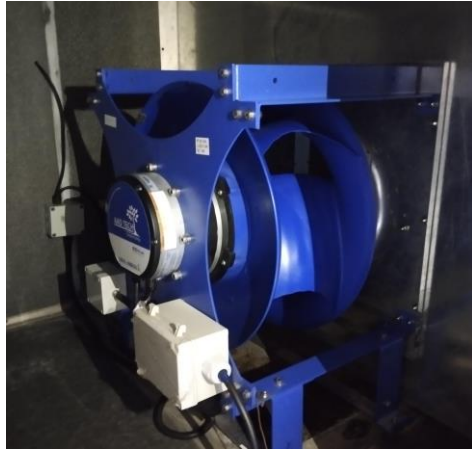
Major energy saving project

Electronically Communicated Blowers Installation

Before



After



Planned for Installation (Nos.)	Installed (Nos.)	Cost Saving
14	14	0.099 Cr.

Power Saving : 132 MWh/Annum
Aprox. Cost Saving : Rs. 0.099 Cr/Annum

AHU Decluttered & two or more area clubbed

Sr. No.	Existing AHU / Ventilation Unit		Proposed AHU / Ventilation Unit		Savings MWH	Saving in cost (cr.)
	AHU/ Ventilation no.	Area	AHU/ Ventilation no.	Served Area		
1	LFA-62 (3860 CFM)	Wash Area (Room No- 657)	Decluttered	--	84.69	0.063
2	LFA-59 (1690 CFM)	Storage Area (Room No- 664)	Clubbed with AHU - LFA-57 (4100 CFM)	Cleaned Area (Room No- 711), Storage Area (Room No- 664)	28.76	0.0215
3	LFA-69 (1691 CFM)	Capsule Filing IV (Room No- 644)	Clubbed with AHU -LFA-67 (2600 CFM)	Granulation Hall (Room No- 639), Capsule Filing IV (Room No- 644)	34.917	0.026
					MWh 122	Cr. 0.11

Continued...

Major energy saving project

De-humidifier Thyristor Panel

Before



After



Unit	II	III	IV	Total
UOM	MWh	MWh	MWh	MWh
Q-2	-	0.54	-	0.54
	-	0.62	1.46	2.08
	-	2.2	1.46	3.66
Q-3	-	3.74	9.28	13.02
	-	1.28	9.28	10.56
	8.11	2.06	12.92	23.08
Q-4	14.34	3.74	12.92	30.99
	12.838	3.321	12.92	29.08
	14.33	3.519	12.92	30.77
Total	49.61	21.02	73.15	143.78

Power Saving : 300 MWh/Annum
Aprox. Cost Saving : Rs. 0.22 Cr/Annum

kWh Saving by Energy efficient ETP Garden Pump

Before



After



Parameters	OLD	GP-02 (NEW)
Flow rate (m3/hr)	40	55
Operating hrs.	3.4	2.5
KWh	16.83	10.98
AVERAGE	10.98	16.83
SAVING IN KWh	5.85	

Reduced operation hrs. with efficient pump
Power Saving : 42 MWh/Annum
Aprox. Cost Saving : Rs. 0.031 Cr/Annum

Continued...

Major energy saving project

Declutter of reciprocating process chiller – 2 no.

Before



After



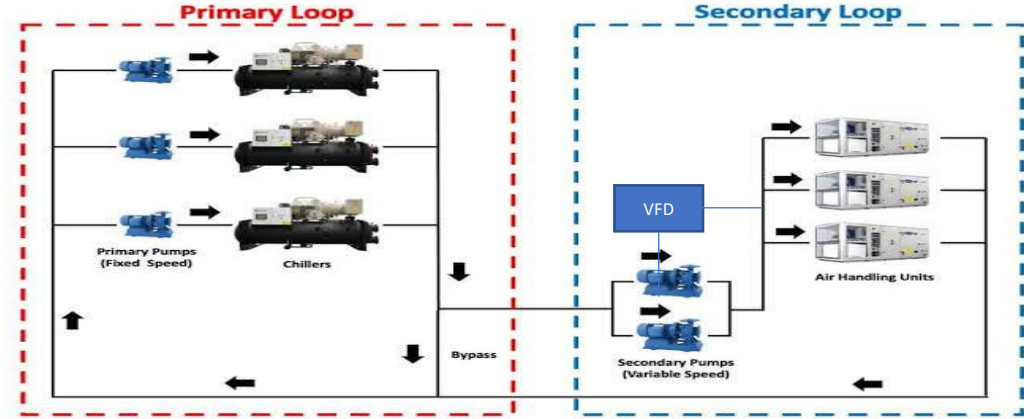
Reciprocating chiller (25 TR) Kw/ TR	Central utility chiller Kw/TR	Energy Saving
1.04	0.56	0.48

2 chiller, 250 hr/annum, 75% loading

Power Saving : 107 MWh/Annum

Aprox. Cost Saving : Rs. 0.08 Cr/Annum

Secondary chilled water Pump operation based on header pressure feedback



Parameters	Before	After
Flow rate (m3/hr)	260	250
Frequency	50	43-45
KWh	33	29
SAVING IN KWh	4	

Opertion hours : 24 hrs.

Power Saving : 35 MWh/Annum

Aprox. Cost Saving : Rs. 0.026 Cr/Annum

Major energy saving project

Cooling water pump pressure optimization – 2 no.

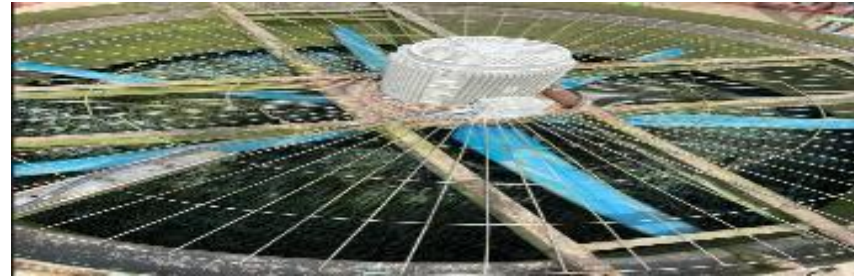
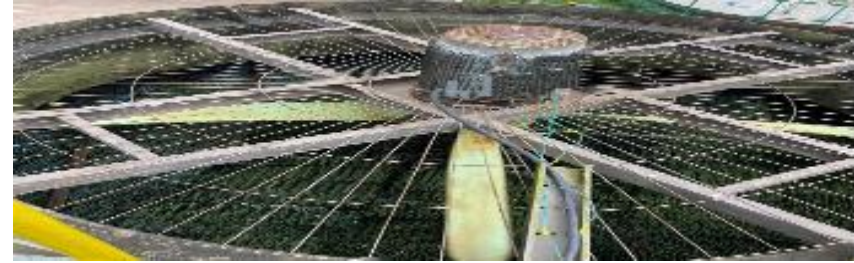
Parameters	Before	After
Flow rate (m3/hr)	100	80
Frequency	50	45
KWh	22	19.5
SAVING IN KWh	2.5	

Opertion hours : 24 hrs.

Power Saving : 20 MWh/Annum

Aprox. Cost Saving : Rs. 0.015 Cr/Annum

Replacement of Cooling Tower fan blades from FRP to E-glass epoxy – 5 no.



Before

Blade MOC : FRP (Fiber Reinforced Plastic)

Power Load : 10.26 kWh

Air Velocity : 7.71 m/s

After

Blade MOC : EGRP (Epoxy Glass Reinforced Plastic)

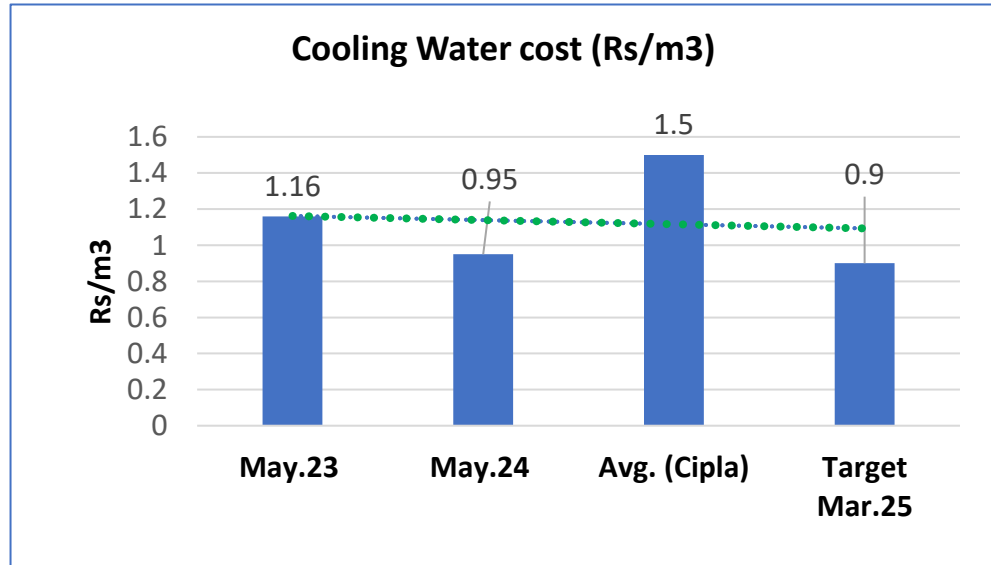
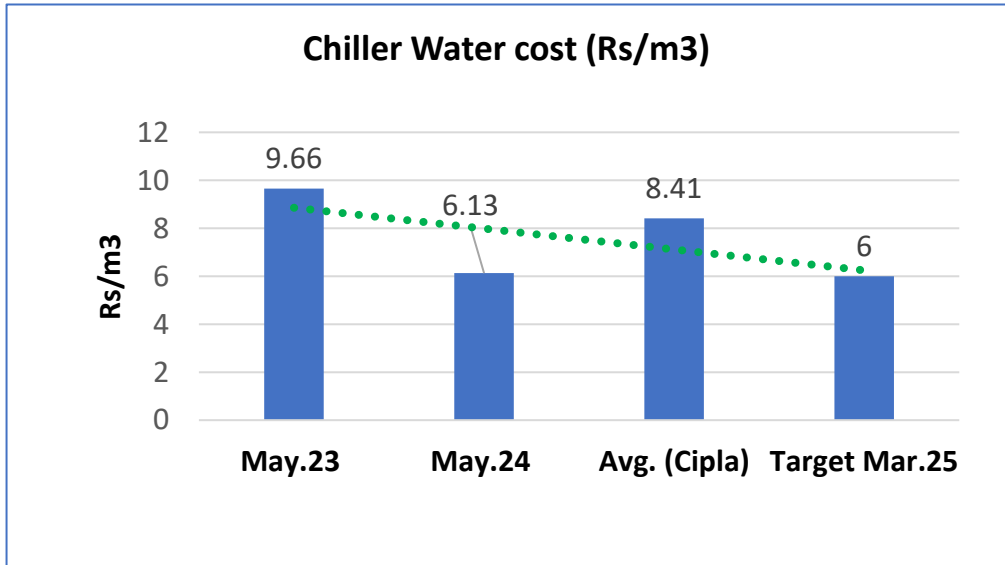
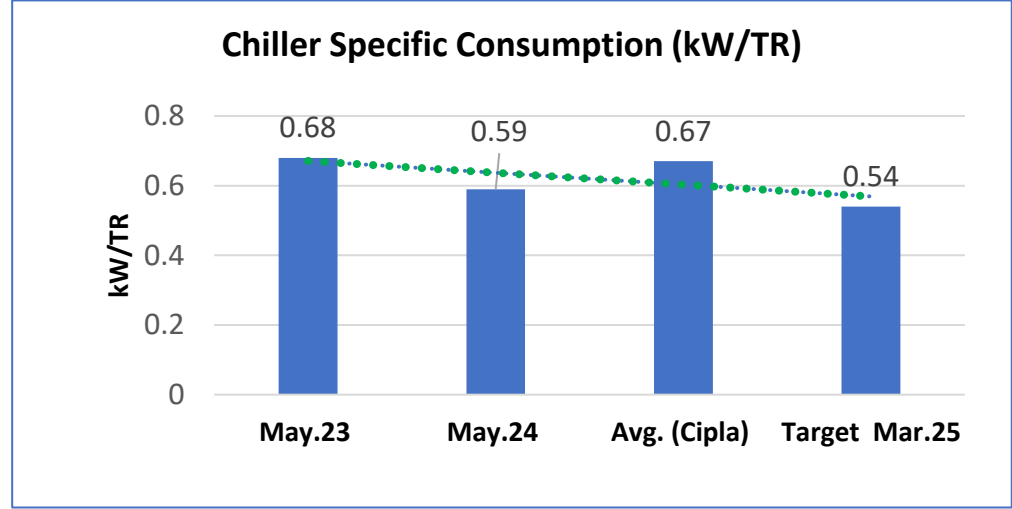
Power Load : 8.20 kWh

Air Velocity : 9.73 m/s

Power Saving : 86 MWh/Annum (for 5 no fan)

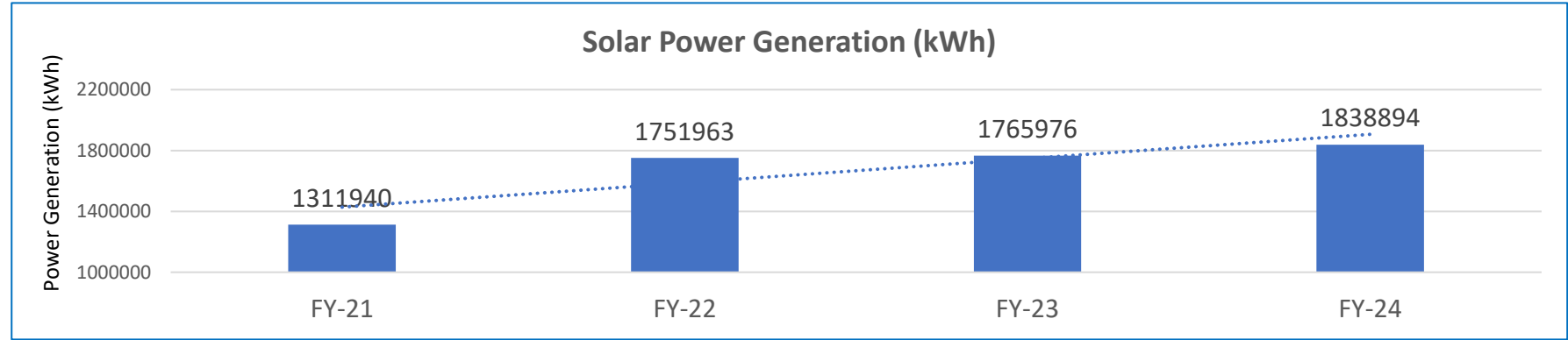
Aprox. Cost Saving : Rs. 0.06 Cr/Annum

Cipla Utility Benchmarking



Green Energy Initiatives

Financial Year	Generation (kWh)
FY-21	1311940
FY-22	1751963
FY-23	1765976
FY-24	1838894
Total	66,68,774



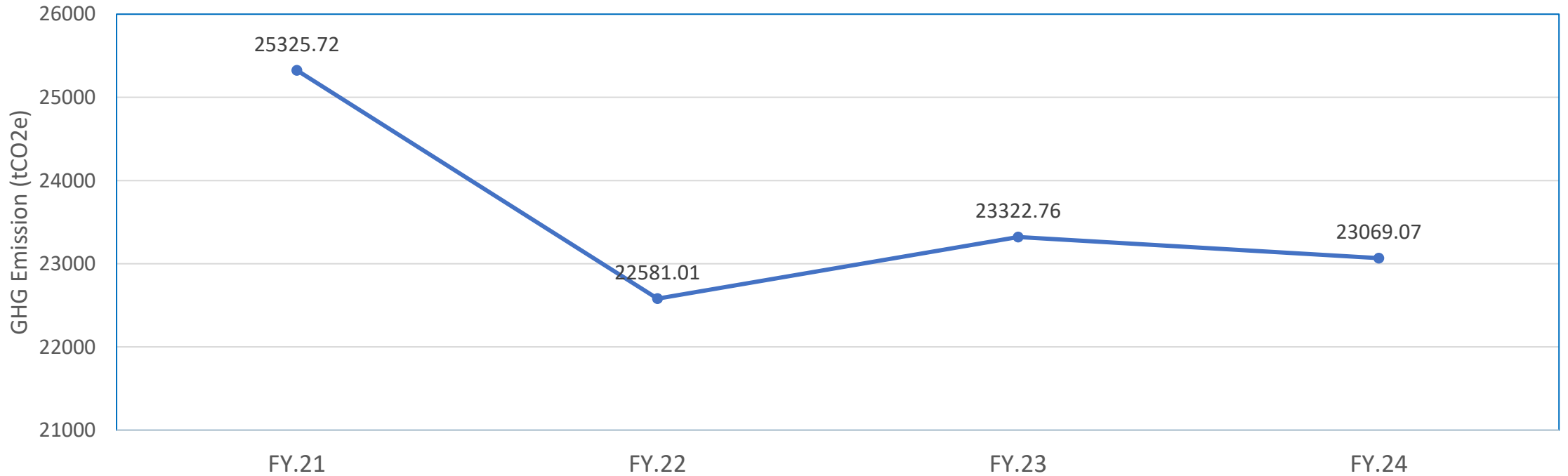
1250 kW capacity Solar installed on Building roofs of all 4 Units



12 kW Solar Tree installed in Factory Premise

- Solar energy increased by 28.5% in last 4 years.
- Increased solar roof areas inside plant premise.
- 8% of total energy consumption is covered by Renewable Energy
- FY-25 Planned : Additional 55 kWp installation in progress.

Total GHG Emission (tCO₂e)



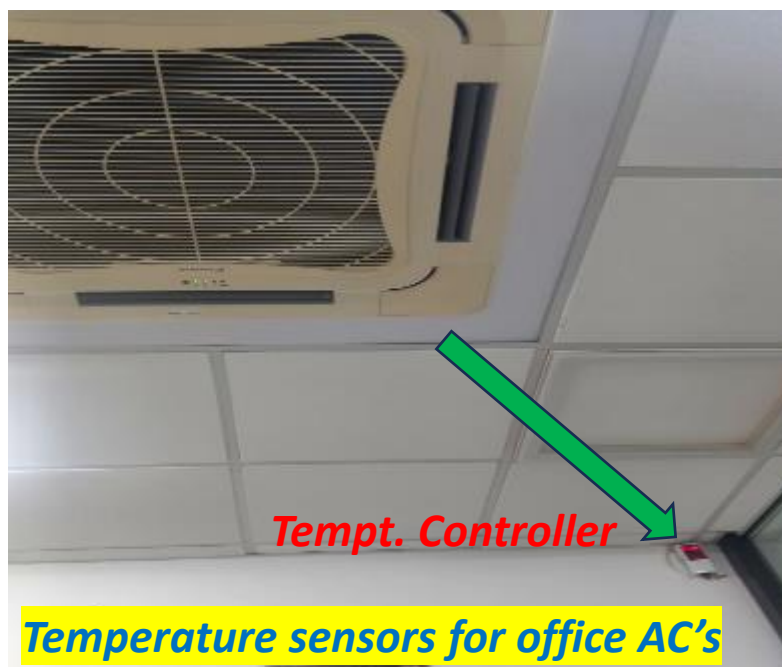
- Various electricity saving projects are implemented
- FO is replaced with natural gas for boiler & installation of briquette boiler.



REPLACEMENT OF FURNACE OIL BY PNG

- ✓ Switching over boiler from Furnace Oil to PNG is completed
- ✓ Approx. 300 Tons per year of Furnace oil is eliminated with PNG.
- ✓ Approx. 1065 Tons of CO₂ is reduced per year.

Other Energy Saving Initiatives



SUPPLY CHAIN MANAGEMENT SUSTAINABILITY POLICY



At Cipla, how we do things is as important as what we do. We follow the philosophy of “Caring for Life” and our Credo reflects a set of beliefs and timeless principles that strongly influence the way we live and the way we work. This core philosophy is embedded in our Supplier Code of Conduct.

These Standards reflect our internal values and the expectations of external stakeholders, such as patients, customers, regulators, investors and public. Furthermore, we find business relationships are more productive and effective when they are built on trust, mutual respect and common values, with zero tolerance for unethical or corrupt practices.

The Policy shall be effective from May 12, 2020 as approved by the MD & GCEO.

Cipla seeks and fosters relationships with suppliers who share a common commitment to:

1. Comply with applicable laws and regulations of all relevant territories,
2. Behave ethically and with integrity,
3. Integrate quality and patient safety into business processes,
4. Respect human, employment rights and fair-trade principles
5. Promote safety, health and well-being of employees,
6. Embrace sustainability and operate in an environmentally responsible manner,
7. Implement management systems to maintain business continuity, performance governance, and continuous improvement
8. Disclose information associated with the supplier’s impact on environment and social issues

These guiding principles strive to positively impact the lives of our customers, partners, the community, the environment at large and the patients we serve. Adherence to Cipla’s Supplier Code of Conduct will enable businesses and communities to realize economic, social and environmental benefits. The enclosed Code enables us to select those suppliers who operate on these guiding principles and align with suppliers on what we stand for. Suppliers are expected to understand Cipla’s expectations and manage them. In addition to this Code being a part of purchasing contracts, Cipla may take steps to assess a supplier’s conformance to the Code.

The MD&GCEO is authorized to amend the Code to give effect to any changes / amendments as maybe required from time to time.

Any questions and clarifications relating to this Policy should be addressed at supplierCOC@cipla.com

- Responsible and sustainable supply chain management is paramount for the holistic success of the capacity. In this intricate ecosystem, every link in the supply chain plays a pivotal role, influencing drug availability, quality and affordability.
- **Supplier Code of Conduct** Our Sustainability Policy and the Supplier Code of Conduct ('SCOC') is comprehensive and widely applicable to all our suppliers, ensuring adherence to the various measures, codes and principles of responsible conduct.
 - **During this year, 1,776 vendors (including 223 critical vendors) confirmed alignment to SCOC in comparison to 1,461 vendors (including 250 critical vendors) for FY 2022-23.**
- **Supplier distribution**
- **Our commitment to quality within the supply chain**
- **ESG workshop for Suppliers**
- **Supply chain initiative** - Cipla is an associate member of the Pharmaceutical Supply Chain Initiative ('PSCI'). PSCI is a top membership body driving excellence in safety, environmental and social outcomes across the global pharmaceutical and health care supply chain.
- **De-risking of supply chain** Our commitment to responsible and quality supply chain practices goes beyond just being compliant.
- **In FY 2023-24, we have been able to de-risk products worth revenue USD 147 million. Approximately 80+ opportunities were taken up for de-risking and achieving savings through competitive vendors, out of which we successfully onboarded ~35 new vendors.**

ISO Certifications



Certificate IN201810443918

The certificate holder is
Cipla Ltd.
 Plot No. L - 128 T O L - 148, L - 147, L-146/1 T O L - 147B, L - 132, L - 132B,
 M - 11, T O M - 63 & N - 5, S - 102 T O S - 102 & S - 107 T O S - 112, S - 112,
 Verna Industrial Estate, Verna, Satechi, Goa - 403722, India

ISO 45001:2018

For the following activity
Manufacture of Pharmaceutical Formulations.

This certificate is valid from 20 March 2020 until 20 March 2023
 and remains valid subject to satisfactory surveillance audits.
 Recertification audit due a minimum of 30 days before the expiration date.
 Issue 1, Certified since 20 March 2020

Authorised by

 R. K. Srinivasan
 Director, Quality & Compliance
 Cipla Ltd. Verna, Satechi, Goa - 403722, India
 E-mail: rks@cipla.com
 Tel: +91 832 2542001, +91 832 2542002
 Fax: +91 832 2542003
 www.cipla.com

Page 1 of 1






This document is a reproduction of SGS certificate for information only. It shall only be available by clicking on SGS Data Request Mark, which has been placed on this website. It shall not be printed or copied. This document is copyright protected. No content or appearance may be reproduced without the express written permission of SGS. Any misuse, alteration, forgery or falsification is strictly prohibited.

Certificate IN201810443980

The certificate holder is
Cipla Ltd.
 Plot No. L - 128 T O L - 148, L - 147, L-146/1 T O L - 147B, L - 132,
 L - 132B, M - 11, T O M - 63 & N - 5, S - 102 T O S - 102 & S - 107 T O S - 112,
 S - 112, Verna Industrial Estate, Verna, Satechi, Goa - 403722, India

ISO 14001:2015

For the following activity
Manufacture of Pharmaceutical Formulations.

This certificate is valid from 26 March 2020 until 05 March 2023
 and remains valid subject to satisfactory surveillance audits.
 Recertification audit due a minimum of 30 days before the expiration date.
 Issue 1, Certified since 05 March 2020

Authorised by

 R. K. Srinivasan
 Director, Quality & Compliance
 Cipla Ltd. Verna, Satechi, Goa - 403722, India
 E-mail: rks@cipla.com
 Tel: +91 832 2542001, +91 832 2542002
 Fax: +91 832 2542003
 www.cipla.com

Page 1 of 1







This document is a reproduction of SGS certificate for information only. It shall only be available by clicking on SGS Data Request Mark, which has been placed on this website. It shall not be printed or copied. This document is copyright protected. No content or appearance may be reproduced without the express written permission of SGS. Any misuse, alteration, forgery or falsification is strictly prohibited.

Certificate TW1690018

The Energy management system of
Cipla Limited
 D-1, D-6, D-22, D-27, MIDC Industrial Area, Kurkumbh,
 Dist-Pune - 415802, Maharashtra, India.

ISO 50001:2011

For the following activities
Site 1 (Kurkumbh) : Manufacture of Active Pharmaceutical Ingredients (Bulk Drugs) and Pharmaceutical Formulations.
Site 2 (Bommasandra) : Manufacture of Active Pharmaceutical Ingredients (Bulk Drugs).
Site 3 (Virgonagar) : Manufacture of Active Pharmaceutical Ingredients (Bulk Drugs) and Pharmaceutical Formulations.
Site 4 (Goa) : Manufacture of pharmaceutical formulations.
Site 5 (Indore) : Manufacture of Pharmaceutical Formulations.

EA Sector: 13

This certificate is valid from 12/01/2016 until 11/01/2019
 And remains valid subject to satisfactory surveillance audits.
 Re certification audit due before 11/11/2018
 Issue 1, Certified since 12/01/2016

This is a multi-site certification
 Additional site details are listed on the subsequent page.

Authorised by

 R. K. Srinivasan
 Director, Quality & Compliance
 Cipla Ltd. Verna, Satechi, Goa - 403722, India
 E-mail: rks@cipla.com
 Tel: +91 832 2542001, +91 832 2542002
 Fax: +91 832 2542003
 www.cipla.com

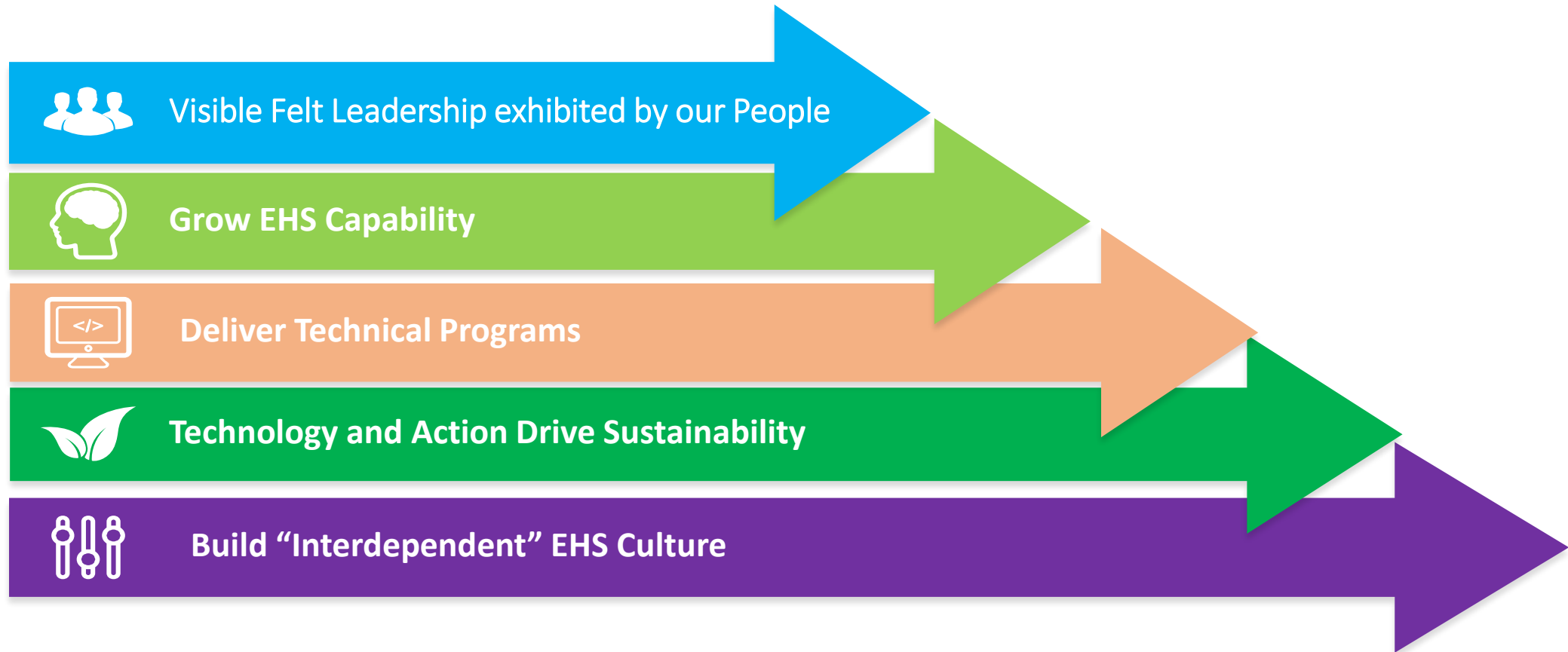
Page 1 of 2






This document is a reproduction of SGS certificate for information only. It shall only be available by clicking on SGS Data Request Mark, which has been placed on this website. It shall not be printed or copied. This document is copyright protected. No content or appearance may be reproduced without the express written permission of SGS. Any misuse, alteration, forgery or falsification is strictly prohibited.

EHS Vision, Mission, Goal & 5 Priorities



05 YEAR ASPIRATION : CARBON & WATER NEUTRAL | ZERO WASTE TO LANDFILL | 100% COMPLIANCE | WELLBEING OF ALL EMPLOYEES-PARTNERS



ZERO WASTE TO LANDFILL

All the hazardous waste generated at Cipla Goa is sent for incineration, recycling & co-processing.



EFFLUENT TREATMENT PLANT & ZLD

Dedicated waste water treatment plant at site. In FY 2023 Zero Liquid Discharge (ZLD) is commissioned to reduce fresh water foot print.



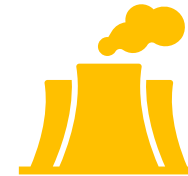
RAINWATER HARVESTING

02 nos. Rainwater harvesting tanks & 03 nos. Rainwater harvesting pits in the premises to reduce water footprint



WATER RECYCLING INITIATIVES

Water Initiatives completed at site to save fresh water consumption & additional projects planned to reduce the water foot print



GHG FOOT PRINT REDUCTION

Fuel conversion from FO to Briquette & PNG. Energy saving initiatives, Roof top solar energy installed



MASS PLANTATION DRIVE

To reduce the Carbon foot print and as a journey towards environment sustainability of carbon neutral, 2000 plant saplings are planted at site & 3000 sapling plantation with Verna Industrial Association

Zero Waste to Landfill Platinum Certificate

Verification Statement

Zero Waste to Landfill

The hazardous and non-hazardous waste data, its process of recycle, reuse, and reduce was examined by verification team and found that, Cipla Limited, Unit 1, Goa plant followed the TUV India's 'Zero Waste to Landfill' (ZWL) methodology and guideline.

TUV India Pvt. Ltd. conforms criteria: Zero Waste to Landfill diversion rate as per Annexure 1 for

Cipla Limited, Unit 1
Plot No L-130 to L-140, Verna Industrial Estate,
Salcette, South Goa, VERNA, Goa -403722.

TUV India, acting as an independent verification entity, can confirm the application of ZWL methodology opted by, Cipla Limited, Unit 1. The company boundary encompasses the wholly owned operations of Cipla Limited, Unit 1, located at Goa, India. Verification period considered from 01/04/2022 to 31/03/2023 (inclusive of both days). Verification of "hazardous, non-hazardous waste data, its process of recycle, reuse, and reduce without landfill, diversion rate" performed under scope of ZWL verification program. Data verification was carried out for Cipla, Unit 1 vendors. Undertaking was also taken from the vendors to ensure the consistency of data. As a result of verification below diversion rate is evaluated.

Non - Hazardous Waste Diversion Rate	99.99 % (Platinum Diversion Rate)
Hazardous Waste Diversion Rate	97.30 % (Platinum Diversion Rate)

Verification Statement Registration No. 8121818024
Audit Report No. CIPLA-1-ZWL Report_30082023
Assessment Year: 2022-23

For TUV India Pvt. Ltd.
Pune: 2023-08-01

Note: A gate-to-gate approach is applied for ZWL verification. This involves accounting for waste-generation and disposal at the plant level. The waste handed over to the authorized waste handlers as well as the waste sold are considered diversion. The reporting organization confirmed that the waste is not incinerated or landfilled by vendors or authorized recyclers. The verification does not cover the life cycle impacts arising from the process of authorized vendors or recyclers, i.e., beyond the reporting organization's boundary.

Issued on: 2023-09-01
Valid until: 2024-08-31

This Verification Statement is part of a full verification report & should be read in conjunction with it. This Verification Statement remains the property of TUV India Pvt. Ltd. & shall be returned upon request. The use of this Verification Statement is subjected to the verification application's Terms & Conditions. TUV's responsibility and liability are limited to the terms and conditions of the agreement. TUV's assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this Verification Statement. The Cipla Limited, Unit 1 is solely responsible for compliance of certification guideline during certification cycle. This Verification Statement by itself does not imply that the material, product, or service is or has ever been under TUV's certification program. Validity of given Verification Statement is subject to the surveillance audit. Person relying on this Verification Statement should verify its validity by checking with enquiry@tuvindia.com

Head Office: 801, Rubeja Plaza - 1, L.B.S Marg, Ghalkopar (W), Mumbai 400086, India | www.tuv-nord.com/in

1 | Page

Hazardous Waste Dispose	Qty
Hazardous waste generated FY22-23	325.14 MT
Waste diverted from Landfill (Co-processing & recycling)	316.34 MT
Landfill	8.77 MT
Bio medical Waste (exemption)	23 KG
Hazardous Waste Divergence Rate	97.3%

Non- Hazardous Waste Dispose	Qty
Non-Hazardous waste generated	1637.17 MT
Waste diverted from Landfill (Recycling)	1637.06 MT
Landfill (Horticulture waste)	0.11 MT
Non-Hazardous Waste Divergence Rate	99.99%

Environment Awareness Program Conducted at Cipla Goa-I



Cleanliness Drive
75
PARTICIPANTS
~ 25 KGS
WASTE COLLECTED
& DISPOSED

Cipla vicinity (IDC area) cleaned by the volunteers. Around 25 bags of polybags were filled with the filtered plastic. All the collected waste was sent for recycling to authorized recycle



TEAM - GATE - 2



TEAM - GATE - 6



TEAM - GATE - 10



TEAM - GATE - 4



45
KG
RECYCLED



ENVIRONMENT AWARENESS PROGRAMS IN FY-24

1. Energy Ambassador program - 15 ambassadors at site
2. Energy saving theme-based campaigns
3. Watershed projects
4. 2000+ Mass Plantation & 400+ Tree distribution to employees.
5. E-waste collection Drive



Reimagining Tomorrow

Thank You

naresh.ganta@cipla.com - +91 9100988259
umesh.arbole@cipla.com - +91 9822158269